


November-25-13 7:43:07 AM

Page 1

0.00



# Work Order ID 109650

November-25-13 7:43:07 AM

**\*109650\***

Page 2

Item ID:	D3488-041	Accept	<b>*N900040100*</b>	Setup	Start	<b>*NS1*</b>
Revision ID:					Stop	<b>*NS2*</b>
Item Name:	Blade Fitting LH					
Start Date:	11/25/13	Start Qty: 2.00	<b>*2*</b>	Cust Item ID:		
Required Date:	11/25/13	Req'd Qty: 2.00	<b>*2*</b>	Customer:		
Reference:	re-paint					

Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start	<b>*NR1*</b>
	QC:	Date:	SPC (Y/N):	Date:		Stop	<b>*NR2*</b>

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
180	HandFinishing	0.00							
<b>*180*</b>	HandFinish								
Hand Finishing	Memo Install Inserts as per Dwg D3488	0.00							
190	QC5- Inspect part completeness to step on W/O	0.00							
<b>*190*</b>	QC	0.00							
Quality Control									
200	Identify as per dwg & Stock Location: <u>F12-bcl</u>	0.00							
<b>*200*</b>	Packaging	0.00							
Packaging	Memo RE-IDENTIFY USING NEW B/N								

x1 d 11/25/13

Work Order ID 109650

\*109650\*

Page 3

November-25-13 7:43:07 AM

Item ID: D3488-041 Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Blade Fitting LH  
 Start Date: 11/25/13 Start Qty: 2.00 \*2\* Cust Item ID:  
 Required Date: 11/25/13 Req'd Qty: 2.00 \*2\* Customer:  
 Reference: re-paint

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start \*NR1\*  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
210	QC21- Final Inspection - Work Order Release	0.00							
*210*									
QC	Memo	0.00							
Quality Control									

13/11/27 *[Signature]*  
 MF  
 13-11-26

# Picklist Print

November-25-13 7:43:07 AM

Page 1

Work Order ID: 109650

Parent Item: D3488-041

Parent Item Name: Blade Fitting LH

Start Date: 11/25/13

Required Date: 11/25/13

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A New Issue 06-02-28 JLM  
IPP Rev:B As per Rev B 06-03-30 JLM  
IPP Rev:C Now On Doosan Lathe JLM Verified BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3488-041 Blade Fitting LH		Manufactured	No				Each	12.0000		2			

Location

Loc Qty

Loc Code

FP001

12

100823

1

103877

6

106696

5

h